

# LE SERIES LOAD MEASURING PINS

MAGTROL offers a wide range of Load-Force-Weight Transducers with optional integrated electronics or Load Monitoring Units (LMU) with B.I.T.E. functions creating an ideal measurement system which continuously checks for overloads and short circuits. Idealy for use on Safety Applications according to **ECE-R10**, **ISO 13849-1 : CAT4** & **PLe** (LE 600 Series); **ISO 13849-1 : CAT2** & **PLd** (LE 400 Series).

#### FEATURES \_

- Temperature-compensated transducers with strain gauges in full-bridge configuration. On request, available with double bridge redundant.
- Available in several standard ranges: 2.5 kN...1250 kN (0.28 tf...140.5 tf).
- Electronics for transmission over great distances:
  - · 2 wires (LE 200) 4 ... 20 mA
  - · 3 wires (LE 400) 4 ... 20 mA
  - · 6 wires (LE 600) available with dual channels 4...20 mA
- Built-In Test Equipment (B.I.T.E.) included on LE 400 Series & LE 600 Series.
- Complies with Safety Standards ISO 13849-1.
- EMC execution for reliable trouble-free operation.
- Rugged design corresponding to the quality characteristics of LB 200 Series.
- Insensitive to external mechanical and chemical effects.
- Ideal for use in hostile environments.
- Simple installation for cost-saving solutions to construction problems.
- Calibrated Output: 4...20 mA.

Fig. 1: Load Measuring Pin models LE 621, LE 418 (back); LE 217 & LE 211 (front)

## DESCRIPTION -

Magtrol Load Measuring Pins LE Series are used to measure load and force, and provide overload protection. The pins are mounted into machines in place of normal shafts and fitted with strain gauges, allowing them to produce a signal proportional to the measured load. Manufactured in Switzerland, Magtrol's LE Series Load Measuring Pins are rugged with high resistance stainless steel and tight construction. Available in several standard ranges 2.5 kN...1250 kN, their operation remains trouble-free and reliable even in electromagnetically difficult environmental conditions.

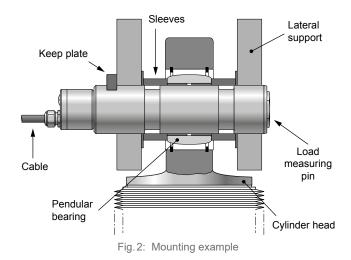
### **APPLICATIONS** \_

When forces acting on mechanical constructions are measured, the additional equipment required can often be costly and difficult to install. Magtrol Load Measuring Pins offer an excellent solution since they act as a direct element in the assembly, replacing a non-instrumented pin or shaft. LE Series Load Measuring Pins are used for measuring loads and overload protection on cranes, hoisting gear, elevators and winches. The integrated electronics makes them ideal for applications in which separate signal conditioning is difficult to install and where the monitoring electronics are positioned at extended distances.



### **DESIGN**\_

Magtrol's Load Measuring Pins have two circular grooves and an axial bore. Inside the central bore, adjacent to the external grooves, the strain gauges are mounted in a full-bridge configuration. The positioning and orientation of the strain gauges have been optimized by means of the finite element method (FEM).



## **OPERATING PRINCIPLE** \_\_

When force is applied to the Load Measuring Pin along its sensitive axis, the effect on the strain gauge bridge results in an output signal proportional to the applied force. The signal is then converted by the integrated electronics to a standard 4 to 20 mA output. Based on SMD (Surface Mounted Device) technology, the electronics are well-protected against conducted and radiated electromagnetic fields.

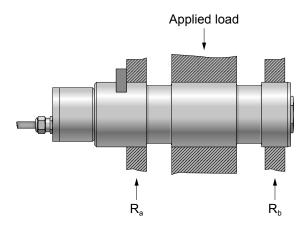
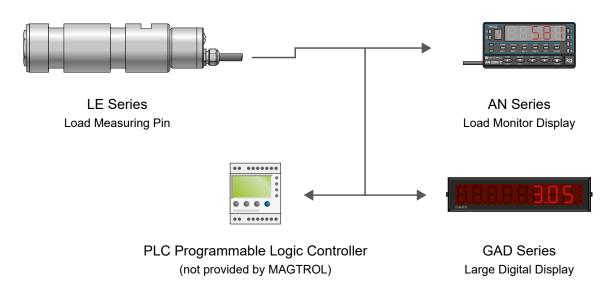


Fig. 3:  $R_a$  should equal  $R_b$  so that the force is evenly distributed

#### SYSTEM CONFIGURATION





## TECHNICAL DATA - LE 400 SERIES \_

MECHANICAL CHARACTERISTICS & ENVIRONMENT

STANDARD VERSION 1 CHANNEL <sup>a)</sup>	LE410	LE 411	LE 412	LE 413	LE 414	LE 416	LE 417	LE 418	LE 420	LE 421
LOAD MEASURING										
Nominal Load (Metric) <sup>b)</sup>	2.5 kN	5kN	10 kN	20 kN	50 kN	100 kN	200 kN	500 kN	1000 kN	1250 kN
Nominal Load (US) <sup>b)</sup>	0.28tf	0.56 tf	1.12 tf	2.25 tf	5.62 tf	11.24 tf	22.48tf	56.2tf	112.4 tf	140.5 tf
Overload Admissible (% of NL)			150%	of rated lo	ad without	influence	on measu	rement)		
Overload at Rupture (% of NL)				≥500%				400%	30	0%
Non-linearity Error <sup>b)</sup>		<0.25%								
Non-linearity + Hysteresis Error <sup>b)</sup>	<0.5%									
Repeatability <sup>b)</sup>		±0.1%								
Standard Calibration				0 kN = 4 m	A ; Nomina	al Load in I	kN = 20 mA	١		

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Technology	Full-bridge strain gauge							
Material	Stainless steel 1.4057							
Lubrication	Not available Oiler ø4 DIN 3405 D or M10 DIN 34							
Operating Temperature	-25°C+80°C							
Storage Temperature	-30°C+90°C							
Temperature Influence on Zero <sup>b)</sup>	±0.02%/K							
Temperature Influence on Sensitivity	±0.02%/K							
Long Term Stability of Zero <sup>b)</sup>	<1% / year (not cumulative)							
Long Term Stability of Sensitivity	<0.5% / year (not cumulative)							

Protection Class	

SAFETY STANDARDS & B.I.T.E.

EMC | Vehicle approval (E)

Angle influence on signal output<sup>c)</sup>

Safety Standards	ISO 13849-1 : CAT2 and PLd
Type of B.I.T.E. input	Active low, compatible with switch, relay, open collector or open drain, 1 B.I.T.E
Effect on the output	Addition of 70 % (±10 %) of the nominal load in standard (other % in option)

## **ELECTRICAL CHARACTERISTICS & CONNECTIONS**

Strain Gauge Bridge Impedance	350 Ω										
Power Supply	1932 VDC (with protected polarity reversal)										
Output Signal	Rated 4 20 mA (max. 0.5 22 mA)										
Configuration	3-wires										
Load Resistance	Admissible resistance of 3-wire circuit at connection of LE 400 Series    Hatched: Operating Domain   Load Resistance R <sub>L</sub>   Output   Outp										
Output Connection	Integrated 3 m, 6 m, 12 m or 20 m, polymer cable K-424 (standard) d) or axial connector HUMMEL M16										

Connection cable assembly

For use with connector (see section «Cable Assembly»)

According to EN61326-1, EN61326-2-3 | ECE-R10

According to the cosine function IP66 (connected)<sup>e)</sup> according to EN60529

RD : Power Supply + BU: Ground (GND) -Wiring Diagram WH: Current Output + GN: B.I.T.E BK : Case / Shield

- a) Rating apply to standard load pins only, special models available on request.
- b) Full scale.
- c) Variation of the measuring signal due to the angle positioning.
- d) Other longer cables lenghts avaible on request.
- e) When the counter-connector is connected



## TECHNICAL DATA - LE 600 SERIES \_

STANDARD VERSION 2 CHANNELS <sup>a)</sup>	LE 610	LE 611	LE 612	LE 613	LE 614	LE 616	LE 617	LE 618	LE 620	LE 621
LOAD MEASURING	LOAD MEASURING									
Nominal Load (NL) (Metric) <sup>b)</sup>	2.5 kN	5kN	10 kN	20 kN	50 kN	100 kN	200 kN	500 kN	1000 kN	1250 kN
Nominal Load (NL) (US) <sup>b)</sup>	0.28tf	0.56 tf	1.12tf	2.25 tf	5.62 tf	11.24 tf	22.48tf	56.2tf	112.4 tf	140.5 tf
Overload Admissible (% of NL			150%	of rated lo	ad without	influence	on measur	rement)		
Overload at Rupture (% of NL))				≥500%				400 % 300 %		
Non-linearity Error <sup>b)</sup>		<0.25%							< 0.5 %	
Non-linearity + Hysteresis Error <sup>b)</sup>	<0.5%									
Repeatability <sup>b)</sup>		±0.1%								
Standard Calibration				0 kN = 4 m	A ; Nomina	al Load in l	(N = 20 mA	١		

Technology	2x Full-bridge strain gauge							
Material	Stainless steel 1.4057							
Lubrication	Not available Oiler ø4 DIN 3405 D or M10 DIN 340							
Operating Temperature	-25°C+80°C							
Storage Temperature	-30°C+90°C							
Temperature Influence on Zero b)	±0.02% / K							
Temperature Influence on Sensitivity	±0.02%/K							
Long Term Stability of Zerob)	<1% / year (not cumulative)							
Long Term Stability of Sensitivity	< 0.5 % / year (not cumulative)							
EMC   Vehicle approval (E)	According to EN61326-1, EN61326-2-3   ECE-R10							
Angle influence on signal output c)	According to the cosine function							
Protection Class	IP66 (connected) <sup>e)</sup> according to EN60529							

## SAFETY STANDARDS & DUAL B.I.T.E.

Safety Standards	ISO 13849-1 : CAT4 and PLe
Type of B.I.T.E. input.	Active low, compatible with switch, relay, open collector or open drain, 1 B.I.T.E. input for each channel
Effect on the output	Addition of 70 % (±10 %) of the nominal load in standard (other % in option)

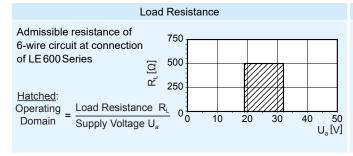
## **ELECTRICAL CHARACTERISTICS & CONNECTIONS**

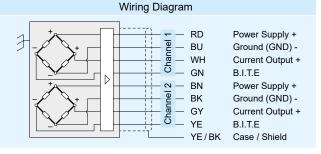
Strain Gauge Bridge Impedance	2 x 350 Ω
Power Supply	1932 VDC (with protected polarity reversal (1x or 2x))
Output Signal 2 channels	Rated 4 20 mA (max. 0.5 22 mA) (2x)
Configuration	6-wires

Output Connection

Integrated 3m, 6m, 12m or 20m polymer cable K-824 (standard) do or axial connector HUMMEL M16

Connection cable assembly For use with connector (see section «Cable Assembly»)

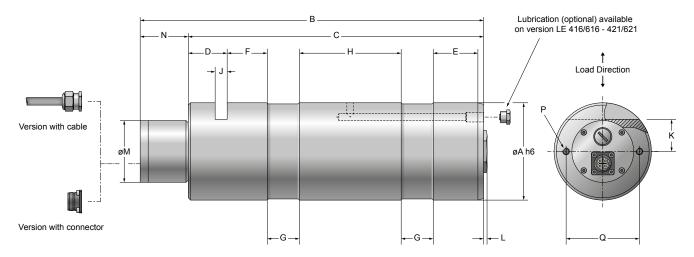




- a) Rating apply to standard load pins only, special models available on request.
- b) Full scale.
- c) Variation of the measuring signal due to the angle positioning.
- d) Other longer cables lenghts avaible on request.
- e) When the counter-connector is connected



## DIMENSIONS LE 400-600 SERIES \_\_\_\_\_



NOTE: Original dimensions are in SI units. Dimensions converted to Imperial units have been rounded up to 3 decimal places.

MODEL	units	øΑ	В	С	D	E	F	G	Н	J	K	L	øM	N	WEIGHT
L = 440/040	mm	25 h6	137	84	18	16	10	7	24	5.2	9	3	54	57	0.6 kg
LE410/610	in	0.984	5.394	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	2.126	2.244	1.323lb
LE411/611	mm	25 h6	137	84	18	16	10	7	24	5.2	9	3	54	57	0.6kg
LE411/011	in	0.984	5.394	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	2.126	2.086	1.323 lb
LE412/612	mm	25 h6	137	84	18	16	10	7	24	5.2	9	3	54	57	0.6 kg
LE412/012	in	0.984	5.394	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	2.126	2.086	1.323 lb
LE 413/613	mm	25 h6	137	84	18	16	10	7	24	5.2	9	3	54	57	0.6 kg
LE 413/013	in	0.984	5.394	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	2.126	2.086	1.323lb
LE414/614	mm	35 h6	165	112	25	14	12	12	35	6.3	11.5	3	54	42	1.05 kg
LE414/014	in	1.378	6.496	4.409	0.984	0.551	0.472	0.472	1.378	0.248	0.453	0.118	2.126	1.654	2.315lb
LE416/616	mm	50 h6	214	161	32	24	18	18	48	10.5	20	3	54	42	2.4 kg
LL410/010	in	1.969	8.425	6.339	1.26	0.945	0.709	0.709	1.89	0.413	0.787	0.118	2.126	1.654	5.291 lb
LE417/617	mm	65 h6	249	196	32	26	20	25	65	10.5	22.5	3	54	42	4.8 kg
LL417/017	in	2.559	9.803	7.717	1.26	1.024	0.787	0.984	2.559	0.413	0.886	0.118	2.126	1.654	10.582lb
LE418/618	mm	85 h6	311	258	34	39	35	28	89	10.5	28	3	54	42	11 kg
LL410/010	in	3.347	12.244	10.158	1.339	1.535	1.378	1.102	3.504	0.413	1.102	0.118	2.126	1.654	24.251lb
LE420/620	mm	100 h6	400	347	36	61	55	35	120	10.5	36	3	54	42	19.6 kg
LL420/020	in	3.937	15.748	13.661	1.417	2.402	2.165	1.378	4.724	0.413	1.417	0.118	2.126	1.654	43.211 lb
LE421/621	mm	120 h6	400	347	36	61	55	35	120	12.5	40	3	54	42	28.8 kg
LL421/021	in	4.724	15.748	13.661	1.417	2.402	2.165	1.378	4.724	0.492	1.575	0.118	2.126	1.654	63.493lb

MODEL	units	Р	Q	LUBRICATION
LE410-414/610-614				N/A
LE416/616	N/A	N/A	N/A	
LE417/617				
LE418/618	mm	M6	64	
LE410/010	in	IVIO	2.520	Optional lubrication a)
LE420/620	mm		70	
LE420/020	in	M8	2.756	
LE421/621	mm	IVIO	70	
LE421/021	in		2.756	

a) Oiler ø4 DIN 3405 D or M10 DIN 3405 A

NOTE: 3D STEP files of most of our products are available on our website: www.magtrol.com; other files are available on request.

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## TECHNICAL DATA - LE 200 SERIES \_\_\_\_\_

STANDARD VERSION <sup>a)</sup>	LE 211	LE 212	LE 213	LE 214	LE 216	LE 217	LE 218	LE 220	LE 221
LOAD MEASURING									
Nominal Load (NL) (Metric) <sup>b)</sup>	5kN	10 kN	20 kN	50 kN	100 kN	200 kN	500 kN	1000 kN	1250 kN
Nominal Load (NL) (US) <sup>b)</sup>	0.56 tf	1.12tf	2.25tf	5.62tf	11.24 tf	22.48tf	56.2tf	112.4 tf	140.5 tf
Overload Admissible (% of NL)	150% (without influence on measurement)								
Overload at Rupture (% of NL)	> 500 % 400 % 300 %						0%		
Non-linearity Error b)	<0.25%								
Non-linearity + Hysteresis Error b)	<0.5%								
Repeatability <sup>b)</sup>	±0.1%								
Standard Calibration	0 kN = 4 mA; Nominal Load in kN = 20 mA								
MECHANICAL CHARACTERISTICS	MECHANICAL CHARACTERISTICS								
Technology	Full-bridge strain gauge								
Material	Stainless steel 1.4057								
Lubrication	Not available Oiler ø4 DIN 3405 D or M10 DIN 3405 A				05A				
ENVIRONMENT									
Operating Temperature	-25°C+80°C								
Storage Temperature	-30°C+90°C								
Temperature Influence on Zero <sup>b)</sup>	±0.02% / K								
Temperature Influence on Sensitivity	±0.02% / K								
Long Term Stability on Zero <sup>b)</sup>	<1% / year (not cumulative)								
Long Term Stability on Sensitivity	<0.5% / year (not cumulative)								
EMC	According to EN 61000-6-2 & EN 61326-1								
Influence $\alpha$ on Measurement Signal $^{\text{c})}$	According to the cosine function								

## **ELECTRICAL CHARACTERISTICS & CONNECTIONS**

Strain Gauge Bridge Impedance:	5000Ω						
Power Supply	1232 VDC (with protected polarity reversal <35 mA)						
Output Signal	Rated 420 mA (max. 3.525 mA)						
Configuration	2-wires						
Load Resistance	Admissible resistance of the 2-wire circuit at the connection of the LE 200  Hatched: Operating Domain = Load Resistance R <sub>L</sub> Supply Voltage U <sub>a</sub> 1500  100						
Output Connection	Axial connector, Souriau 85102E106P50						
Connection cable assembly	See section «Cable Assembly»						
Wiring Diagram	A B RD : Power Supply + BU : Ground (GND) -						

a) Ratings apply to standard load pins only, special models are available by contacting Magtrol.

IP66 according to DIN 60529

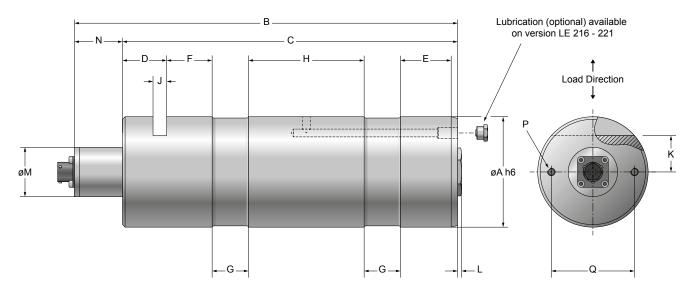
Protection Class

c) Variation of the measuring signal due to the angle positioning.

b) Full scale.



## DIMENSIONS LE 200 SERIES \_\_\_\_\_



NOTE: Original dimensions are in SI units. Dimensions converted to Imperial units have been rounded up to 3 decimal places.

MODEL	units	øΑ	В	С	D	Е	F	G	Н	J	K	L	øΜ	N	Weight
	mm	25 h6	136	84	18	16	10	7	24	5.2	9	3	38	52	0.6 kg
LE 211	in	0.984	5.354	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	1.496	2.047	1.323 lb
	mm	25 h6	136	84	18	16	10	7	24	5.2	9	3	38	52	0.6kg
LE 212	in	0.984	5.354	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	1.496	2.047	1.323 lb
	mm	25 h6	136	84	18	16	10	7	24	5.2	9	3	38	52	0.6 kg
LE 213	in	0.984	5.354	3.307	0.709	0.63	0.394	0.276	0.945	0.205	0.354	0.118	1.496	2.047	1.323 lb
15044	mm	35 h6	149	112	25	14	12	12	35	6.3	11.5	3	38	37	1.05 kg
LE 214	in	1.378	5.866	4.409	0.984	0.551	0.472	0.472	1.378	0.248	0.453	0.118	1.496	1.457	2.315lb
15046	mm	50 h6	198	161	32	24	18	18	48	10.5	20	3	38	37	2.4 kg
LE216	in	1.969	7.795	6.339	1.26	0.945	0.709	0.709	1.89	0.413	0.787	0.118	1.496	1.457	5.291lb
LE217	mm	65 h6	233	196	32	26	20	25	65	10.5	22.5	3	38	37	4.8 kg
LEZII	in	2.559	9.173	7.717	1.26	1.024	0.787	0.984	2.559	0.413	0.886	0.118	1.496	1.457	10.582lb
LE218	mm	85 h6	295	258	34	39	35	28	89	10.5	28	3	38	37	11 kg
LLZIO	in	3.347	11.614	10.158	1.339	1.535	1.378	1.102	3.504	0.413	1.102	0.118	1.496	1.457	24.251lb
LE220	mm	100 h6	384	347	36	61	55	35	120	10.5	36	3	38	37	19.6 kg
LLZZO	in	3.937	15.118	13.661	1.417	2.402	2.165	1.378	4.724	0.413	1.417	0.118	1.496	1.457	43.211 lb
LE221	mm	120 h6	384	347	36	61	55	35	120	12.5	40	3	38	37	28.8 kg
	in	4.724	15.118	13.661	1.417	2.402	2.165	1.378	4.724	0.492	1.575	0.118	1.496	1.457	63.493 lb

MODEL	units	Р	Q	LUBRICATION
LE211-214				N/A
LE216	N/A	N/A	N/A	
LE217				
1 5040	mm	M6	64	
LE218	in		2.520	Optional lubrication a)
LE220	mm		70	·
LE 220	in	M8	2.756	
LE221	mm	IVIO	70	
LE ZZ I	in		2.756	

a) Oiler ø4 DIN 3405 D or M10 DIN 3405 A

**DATASHEET** 

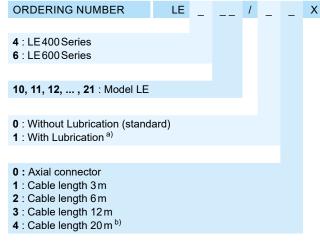
NOTE: 3D STEP files of most of our products are available on our website: www.magtrol.com; other files are available on request.

warning.



## ORDERING INFORMATION .

#### LE 400 SERIES & LE 600 SERIES



- a) Available only on Model LE416...LE421 and LE616...LE621
- b) Other longer cables lenghts avaible on request.

#### LE 200 SERIES

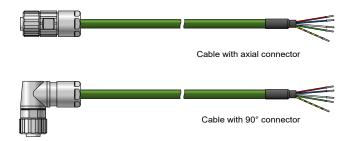
ORDERING NUMBER / 0 11, 12, ..., 21 : Model LE 1: Without Lubrication (standard) 3: With Lubrication (available only on LE216...LE221)

Example: LE416 Load Measuring Pin with lubrication and 6 m cable would be ordered as LE416/12X.

> LE618 Load Measuring Pin without lubrication and 12m cable would be ordered as LE618/03X.

> LE 216 Load Measuring Pin with lubrication would be ordered as LE216/03X.

## CABLE ASSEMBLY LE 400 SERIES



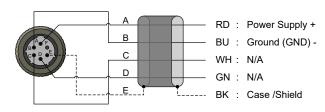
## ORDERING NUMBER

EH 14

/ 0 X

- 8: Axial connector 9:90° connector
- 1: Cable length 3m 2: Cable length 6 m
- 3: Cable length 12m
- 4 : Cable length 20 m a)
- a) Other longer cables lenghts avaible on request.

## **PIN CONFIGURATION**

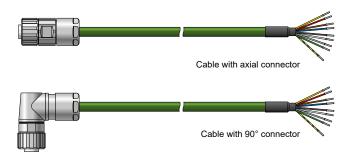


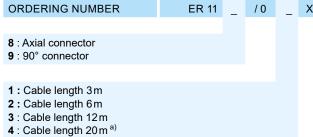
#### **COUNTER CONNECTOR**

Axial connector	PN 957-11-07-3101
90° connector	PN 957-11-07-3102

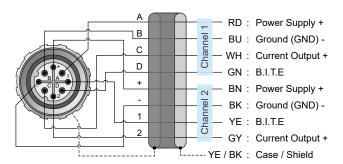


## CABLE ASSEMBLY LE 600 SERIES \_





#### **PIN CONFIGURATION**

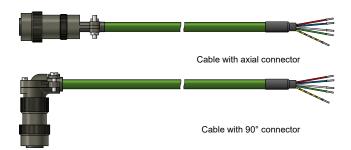


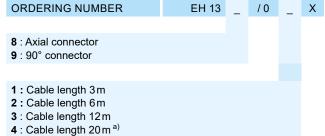
#### **COUNTER CONNECTOR**

a) Other longer cables lenghts avaible on request.

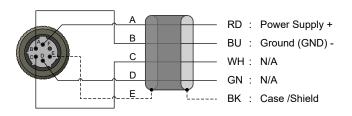
Axial connector	PN 957-11-07-3111
90° connector	PN 957-11-07-3112

## CABLE ASSEMBLY LE 200 SERIES \_





## PIN CONFIGURATION



#### **COUNTER CONNECTOR**

a) Other longer cables lenghts avaible on request.

Axial connector	PN 957-11-08-0030
90° connector	PN 957-11-08-0029



## SYSTEM OPTIONS AND ACCESSORIES.

#### LB 200 SERIES - LOAD MEASURING PINS

LB 200 Series Load Measuring Pins are used to measure load and force and to provide overload protection. The pins are mounted into machines in place of normal shafts and fitted with strain gauges, allowing them to produce a signal proportional to the measured load. Manufactured in Switzerland, Magtrol's Load Pins are rugged with high resistance



Fig. 4: LB 210 & LB 217 Load Measuring Pins

stainless steel and tight construction, designed specifically for use in hostile industrial environments.

LB200 Series Load Pins are used for load measuring devices and overload protection on cranes, hoisting gear, elevators, winches, and force measurement for regulation processes in industrial installations and machinery production. Moreover it is an idealy transducer to detect and measure forces in harsh, tropical, offshore, marine and harbor environments.

#### LMU 210 SERIES - LOAD MONITORING UNIT



Fig. 5: LMU 217 | Load Monitoring Unit

The Magtrol LMU 210 Series - Load Monitoring Unit is specially designed for strain gauge transducer applications. Specifically developed for use with Magtrol load measuring pins and loadforce-weight sensors, the LMU 210 Series provides excitation current and amplifies the output signal of full-bridge strain gauges. Configurable relays and analog outputs are also

Its IP 65 aluminum housing allows the system to be used in harsh environments.

## AN SERIES - LOAD MONITOR DISPLAY WITH INTEGRATED SIGNAL CONDITIONER



Fig. 6: AN Series | Load Monitor Display with integrated signal conditioner

The AN Series Load Monitor is designed to process and display signals coming from various types of transducers (weight, load, pressure, torque, etc.) that use standard strain-gauge bridges.

The basic instrument is a soldered assembly composed of a main board, a tri-color programmable display and a power circuit. Standard features include the reading of the input variable as well as remote hold, reading and memorization of max and min values (peak / valley), tare and reset function.

#### **GAD SERIES - LARGE DIGITAL DISPLAYS**



Fig. 7: GAD 6 | Large Digital Display - digits height 102mm

These high quality, large character digital displays can be used for crane weight display, process weight display, and all other remote weighing applications. They use microprocessor based technology for high reliability and have a non-volatile memory to store all the calibration data.

Magtrol Large Digital Displays are used with Load Monitoring Units (LMUs) or signal conditioners (AN Series), as part of a complete measurement system. Magtrol load measuring pins, which measure load and force to provide overload protection, are available for a wide range of Load-Force-Weight, and in various executions and accuracy classes. Combined, these products constitute an ideal safe measurement system for continuous overload monitoring.

Further information on accessories are available in their specific data sheets. Please, visite our website: www.magtrol.com

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