

# Hot runner nozzle type 6SHT/6DHT with AHJ6

Open single nozzle with conventional heating element and heated adapter AHJ6

## **TECHNICAL DATA**

#### 6SHT/6DHT

Melt channel Ød 6.0 mm

Nozzle type SHT – open with tip

DHT – open with straight

outlet

Operating voltage 230 V<sub>AC</sub>\*

Nominal length of the nozzle (L) in mm

50	60	80	100	120	150	200	250

#### AHJ6

Melt channel Ød	6.0 mm
Operating voltage	230 V <sub>AC</sub> *
Adapter	straight (G)/radius (R)/ angle (W)

## Contact us for other nozzle lengths!

\*Volts alternating current

lacksquare available  $\Box$  on request

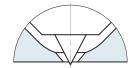
## NOTE

Power connector CMT and thermocouple connector CMLK are to be ordered separately.



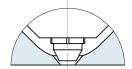


SHT – open nozzle with tip version "Tip" Antechamber version A



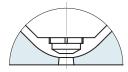


DHT – open nozzle with straight outlet version C Antechamber version A





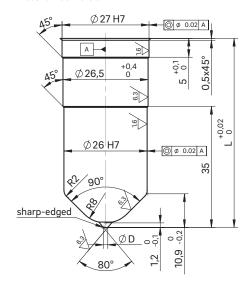
 $\label{eq:def-DHT-open nozzle with straight outlet} Version A \\ Antechamber version C$ 

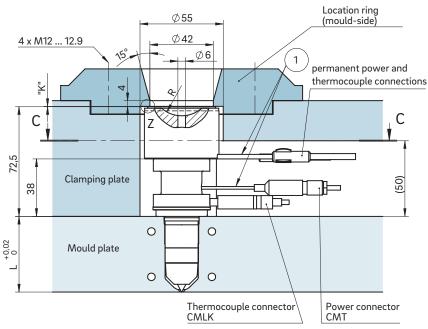




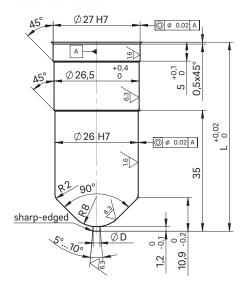
#### **INSTALLATION**

Open nozzle with tip Nozzle type version C Antechamber version A

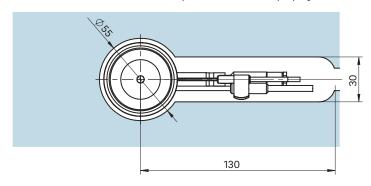




Open nozzle with straight outlet Nozzle type version A Antechamber version C

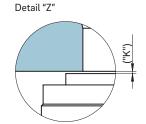


Cross-section C-C: Cutout for nozzle head, power and thermocouple plug connections



① Power and thermocouple plug connections in this area can be bent once; minimum radius: R8

Dimension "K" required for heat expansion is to be ensured by grinding the location ring! Determine the difference between the height of the nozzle (with mount) and the height of the structure when installed!  $\Delta T$  specifies the temperature differential between the processing temperature and the mould temperature!



ΔT (°C)	100	150	200	250	300	350
K (mm)	0.06	0.08	0.09	0.11	0.13	0.16